

AIRPAX

DIMENSIONS

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121050B

OWNERS MANUAL

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Airpax Dimensions, Inc.

DC to AC Power Inverters

OWNERS MANUAL for Models:

ADI-48/2300

Including Options B1, C, K, R, T

Form 121050

**OWNERS MANUAL
FOR AIRPAX DIMENSIONS
INVERTERS**

Model ADI-48/2300
Including Options B1,C,K,R,T

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1. GENERAL

1.01 Dimensions inverters have been designed and manufactured for many user applications and long life. They utilize patented construction methods and high technology electronic parts and circuitry.

1.02 CAUTION: Inverters produce hazardous voltages, to avoid risk of harm or fire the unit must be properly installed. There are no user serviceable parts inside, do not remove the cover.

CAUTION: The inverter should not be mounted in a location that may be exposed to rain or spray.

CAUTION: The inverter should not be installed in a zero clearance enclosure.

CAUTION: Damage to the inverter will occur if correct polarity is not observed when installing the DC input cables.

CAUTION: Damage to the inverter will occur if an external AC power source is applied to the inverter's AC output or it's hardwire output.

CAUTION: The inverter contains a circuit breaker and capacitor that may produce a spark. Do not mount in a confined battery or gas compartment.

CAUTION: Working in the vicinity of lead-acid batteries is dangerous. Batteries generate explosive gases during operation. There is a risk of acid exposure. There is also a risk of high current discharge from shorting the battery that can cause fire and explosion.

CAUTION: Be sure both the inverter and, if used, the external AC input circuit breaker or fuse are turned OFF during installation.

2. DESCRIPTION

2.01 The inverter converts 48 VDC to 120 VAC, 60 HZ, (or 220 VAC, 60Hz with option "K") having a quasi-sine wave form.

2.02 The inverter has internal protection against output short circuit, output overload and high temperature conditions. Also, there is a thermally controlled cooling fan.

2.03 The inverter is designed to operate almost any 120 VAC, 60 HZ, single phase equipment within its power ratings, unless specifically designed for a pure sine waveform.

2.04 The battery charger ("B1" option) has sophisticated, patent pending recharge detection circuitry to ensure complete battery charging. It is fully automatic and regulated, and will recharge batteries to their full capacity.

3. INSTALLATION

3.01 The following instructions should be thoroughly read and understood before installation.

3.02 CAUTION: Inverters produce hazardous voltages, to avoid risk of harm or fire the unit must be properly installed.

CAUTION: Damage to the inverter will occur if correct polarity is not observed when installing the DC input cables.

CAUTION: Damage to the inverter will occur if an external AC power source is applied to the inverter's AC outlet or it's hardwire output.

CAUTION: Be sure both the inverter and if used the external AC input circuit breaker or fuse are turned OFF during installation.

NOTE: All wiring must follow the National Electric Code, Provincial or other codes in effect at the time of installation, regardless of suggestions in this manual. All wires should be copper conductors.

3.03 Mounting

3.03.1 Locate a suitable, secure vertical or horizontal mounting surface as close to the battery as possible without being in the same air tight compartment. The maximum recommended distance between the mounting location and the battery is 10 feet.

3.03.2 The location should provide adequate ventilation and clearance to maintain room temperature while the unit is operating. At least 1/2 inch of clearance is required on all sides.

3.03.3 Secure the unit with 1/4 inch screws or bolts in the mounting slots on the flanges of the chassis.

3.04 Chassis Bonding Lug - FIG. 1

3.04.1 Connect a #8 gauge or greater copper wire between the bonding lug on the inverter and the earth grounding system or the

vehicle chassis.

3.05 Battery Wiring - FIG. 1

3.05.1 CAUTION: Assure that hydrogen gas does not accumulate near the battery by keeping the area well ventilated. A spark may result when connecting the final battery wiring due to an initial charging of the internal input capacitor.

3.05.2 Use stranded copper wire between the battery and inverter as indicated. A line fuse must be installed between the battery and the inverter. Codes require that the fuse be within 18 inches of the battery.

DC Input Wire Lengths (maximum) and Fusing Guide

Model	Distance(feet)		Line
	1-5	6-10	Fuse
48/2300	6 ga	4 ga	80

3.05.3 NOTE: Using smaller input cable or longer length will greatly degrade the inverter surge performance. **IMPORTANT**

NOTE FOR VEHICLE INSTALLATION:

Do not use the vehicle chassis as the negative return in place of a return cable. Use the same size cable as the positive connection and run directly to the battery/alternator.

3.05.4 Install the wires at the battery, inverter and then fuse holder. Make sure that clean, tight connections are made. Use care not to touch the positive and negative wires together. This will result in a violent spark and could result in exploding batteries and fire.

3.05.5 CAUTION: Connecting the inverter to the battery with reverse polarity will cause damage that is not covered under warranty.

3.05.6 The battery input terminals are located in the wiring compartment. A mounting

spark may result when connecting the battery wire, due to an initial charging of the of the internal input capacitor.

3.06 Remote Switch for Inverter

Operation - Fig. 1

3.06.1 All material used for the remote switch should be U.L. listed and installed per low voltage, Class 2, wiring code. The remote switch hookup can not provide additional current to operate a indicating lamp.

3.06.2 If the "R" option is included, then connect the cable from the remote panel/status lights with the mating connector extending from the inverter. Extension cable is available if necessary.

3.06.3 If the "R" option is not included, a remote switch may be connected to the violet wire marked "Remote Switch Hookup" in the wiring compartment. The violet wire is connected to the load terminal of the switch. The line terminal of the switch is connected to fused +48 VDC. The cable clamp strain relief should be used to secure the field wires.

3.06.4 The switch should be mounted at a convenient location in a listed outlet box with approved strain relief.

3.06.5 If the remote switch is not used, the inverter can be turned "Off" or "On" with the switch on the inverter.

3.07 AC Output

3.07.1 *CAUTION:* Do not connect another source of AC power directly to the output of the inverter. This will result in damage to the inverter that is not covered under warranty!

3.07.2 120 VAC output (or 220 VAC with option "K") of the inverter is provided at the GFCI receptacle outlet on the inverter, (not with the

"C" option).

3.07.3 The 120 VAC output is also presented behind the wiring compartment panel for direct hardwire connection. The black wire is hot, the white wire is neutral and the green wire is ground. Units with option "K" will have 2 black hot wires and one green ground wire. The cable clamp strain relief should be used to secure the field wires.

3.07.4 The hardwire AC output is not ground fault circuit interrupt (GFCI) protected. GFCI outlets should be installed at all appropriate locations per code.

3.07.5 The remote AC outlets should be mounted at a convenient location in a listed outlet box with approved strain relief.

3.08 120 VAC Input (T, B1, options)

3.08.1 120 VAC, 60HZ power from the electric utility or generator can be connected to the inverter with hardwire connections at the AC Input wire leads provided in the hardwire compartment. The black wire is hot, the white wire is neutral, and the green wire is ground. The cable clamp strain relief should be used to secure the field wires.

3.08.2 The input circuit should have 30 amp circuit protection from the distribution panel.

3.08.3 If provided with the "T" option, when external 120 VAC is supplied, the internal transfer switch is automatically activated, the inverter is turned "Off", and the inverter's loads will operate from external AC.

3.08.4 Units having the "B1" option require a separate 120 VAC, 20 amp second input circuit. The first circuit activates the internal transfer switch supplying utility or generator power to the inverter's output loads, and turns "Off" the inverter. The second circuit activates

the battery charger and also turns "Off" the inverter. Both the transfer switch input and the battery charger input must be the same phase.

4. START UP/OPERATION

4.01 The battery charger will operate any time that there is external AC power and the battery is not 100% charged. The status lights will indicate that there is external power and the battery's condition.

4.02 The switch on the right side of the unit must be set for the correct type of lead-acid battery attached to the unit as shown in the Battery Type Selection Table.

BATTERY TYPE SELECTION

SETTING	BATTERY TYPE
A	Vented Nickel-Cadium 10 cells
B	Vented Lead-Acid (Antimony) Flooded Electrolyte
C	Sealed Lead-Acid Absorbed or Vented Nickel-Cadium 9 cell
D	Sealed Lead-Acid Gelled

4.02.1 Note: The Battery Selection switch should be operated one setting below the position determined from the Battery Type Selection Table for the first three charge cycles. Used batteries should continue to be operated one setting below the setting determined from the Battery Type Selection Table. Example: Operate a used Vented Nickel-Cadium 10 cell on setting B instead of A.

4.05 The switch labeled "Battery Size" should be set to the correct setting based on the total amp hour capacity of the batteries attached to the inverter. Use the following table to determine correct setting.

BATTERY CAPACITY SELECTOR

SETTING	AMP HOUR CAPACITY
A	Over 600
B	600 - 400
C	400 - 200
D	Less than 200

4.03 Models having the "C" option have an adjustment on the right side of the inverter marked "Power Conservation Adjustment". The factory setting for the adjustment potentiometer (located inside the slot on the right side) is with it's arrow pointing at 6 o'clock (pointing down), which gives a co-inverter to main inverter switchover setting of 50 watts. Switch on or plug in all "always on" AC loads. The red light appearing through the slot should be off, indicating an "always on" load of less than 50 watts and no adjustment is needed. The red light on indicates an adjustment is needed. Adjust the potentiometer 1/4 turn clockwise to the 9 o'clock position. Wait 10 seconds for the light to go off, if it doesn't, turn the potentiometer fully clockwise. Wait 10 more seconds, if the light still doesn't go off, the "always on" load is greater than 80 watts and the main inverter will be on all the time.

4.04 To operate the inverter, turn the switch to ON. ssure that the output breakers are reset. If the remote switch is used, the inverter is turned on or off by the remote switch.

5. TROUBLESHOOTING

5.01 Dimensions offers free phone consultation concerning installation or troubleshooting.

Call the Customer Service Department at:

1-651-653-7000 or 1-800-553-6418

Fax: 1-651-653-7600

e-mail: inverterinfo@Airpax.net

NOTE: Since the inverter has a quasi-sine waveform, a TRUE RMS volt meter is required for an accurate reading. Other volt meters that use averaging circuitry will give false readings.

5.02 If the inverter fails to operate, use the following troubleshooting procedure.

5.02.1 Connect a 100 watt light bulb to the inverter output.

5.02.2 Make sure that the inverter is turned "On", and the circuit breakers are reset.

5.02.3 Check the connection to the remote switch, if used. The remote switch wire leads in the wiring compartment should be connected together if not used.

5.02.4 Observe the fault indicating lights on the front of the inverter.

a) The Low input voltage light indicates a low battery condition. Switch the inverter "Off" for 5 seconds, then "On" again. The light coming on again indicates a fault in the battery wiring, battery capacity and voltage or the line fuse.

b) The Overload light indicates an output wiring short circuit or a load that is too large for the power rating of the inverter. Switch the inverter "Off", remove the short circuit or excessive load from the output, then switch the inverter back "On".

c) The High temperature light indicates the inverter has overheated. The unit will automatically turn back on when it has cooled to 40° C. Verify that the inverter is not in a closed compartment and that the fan is not blocked.

5.03 When the battery charger fails to

operate correctly check the inverter troubleshooting procedure in 5.02, then observe the front panel lights:

1) The external power light should be lit, if not, verify that the external power circuit is providing 120 VAC, 60HZ power to the unit. Check all external power wiring and external circuit breakers or fuses.

2) The red Abnormal charge/yellow Alert condition light indicates the unit's battery charger was unable to completely charge the battery(ies) during the 12 hour charge cycle. One or more of the following conditions can cause an Abnormal charge/Alert condition.

a) The charger was unable to detect the 80% charge level point during the 12 hour cycle due to a defective battery.

b) The battery's voltage dropped below 50.4 volts while the charger was attempting to detect the 80% charge level. A battery with a shorted cell or incorrect acid density can cause this condition.

c) The battery(ies) have more than 200 Ampere Hours of capacity and the charger can recharge in one 12 hour cycle.

d) More than 5 amps of DC load current was drawn directly from the battery(ies) during the charge cycle.

e) AC power loss (brown out) in the external AC input that limited the amount of AC power available to the battery charger.

5.04 A new charge cycle may correct the Abnormal charge/Alert condition if the cause seems to be conditions 3, 4, or 5. The new charge cycle can be started by disconnecting the battery charger's external AC input for 5 seconds then reconnecting it.

WARNING: CONNECTING THE BATTERY WITH THE WRONG POLARITY TO THE INVERTER WILL CAUSE DAMAGE THAT IS NOT COVERED UNDER THE WARRANTY.

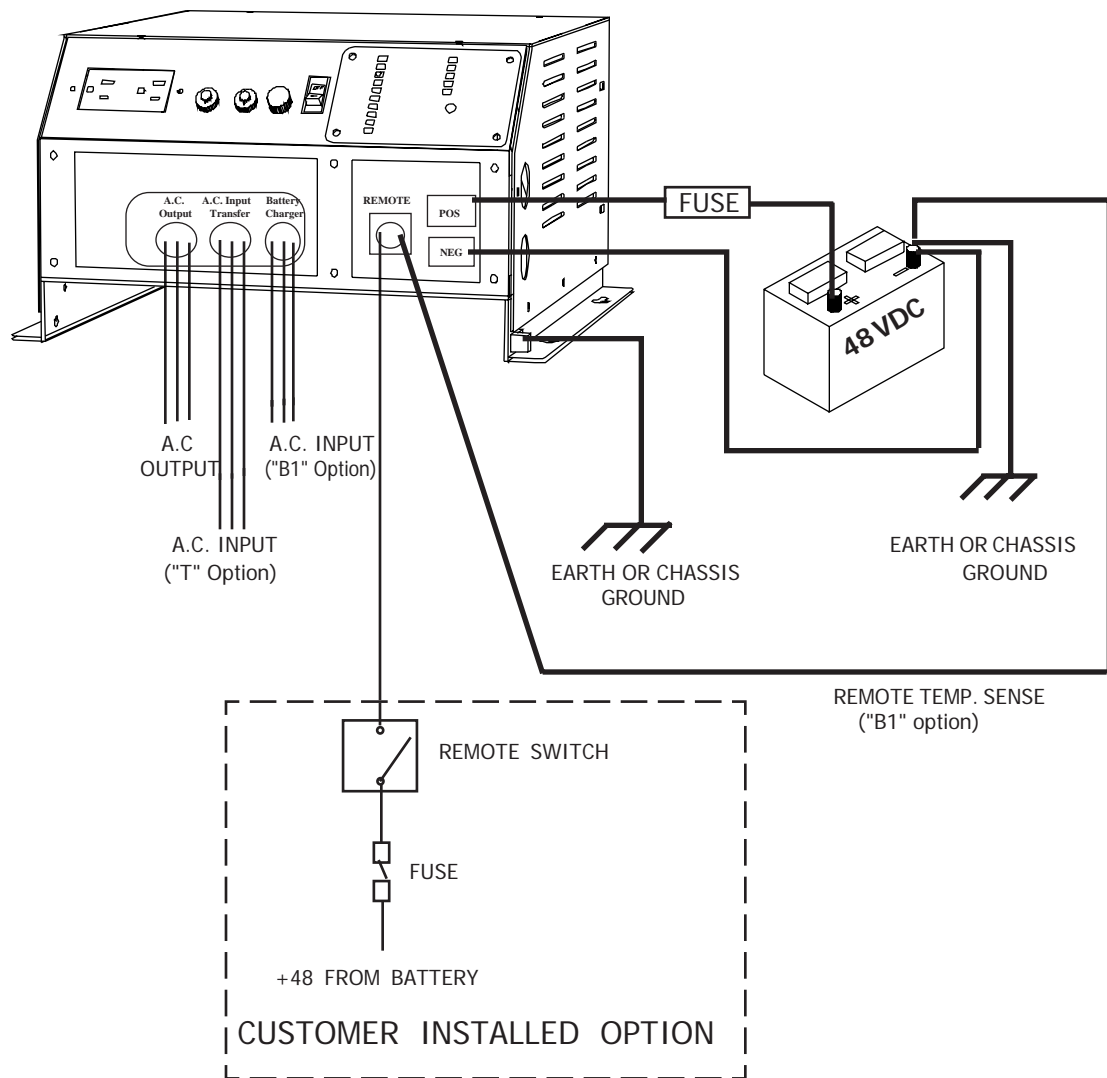


FIG. 1 INSTALLATION WIRING

Warranty

SHIPPING TERMS: F.O.B. St. Paul Minnesota. Freight prepaid and billed, subject to prior credit approval.

MINIMUM ORDER: \$50.00 Net Price

LOSS OR DAMAGE: Loss or damage in transit is the responsibility of the carrier. Any claim should be filed with the delivering transport company. Invoice, Bill of Lading and Delivery receipt with damage noted therein must accompany any claims for freight damage. Claims for shortage and lost shipments must be made in writing to Airpax Dimensions, St. Paul, MN within 10 days of date of shipment. Claims not reported within this time frame will not be honored.

PRICES: Prices are subject to change without notice. All orders are subject to acceptance at the factory. We reserve the right to invoice prices in effect at time of shipment.

TERMS: Net 30 days with approved credit, credit card or C.O.D.

RETURN GOODS POLICY

- No returned materials will be accepted without an accompanying Returned Materials Authorization Number (RMA) from factory.
- Credit will be issued for returned goods to the original purchaser within 60 days of purchase, provided the inverter is returned to Dimensions unused and not mounted. The amount of credit will be issued at Dimensions discretion based on the condition of the product.
- Customer must be in good standing with Dimensions.
- Inverters that are discontinued, high-voltage (over 24vdc), special-order or used are excluded and will not be eligible for credit. Non-inverter items such as cable assemblies, fuses and fuse holders, will not be eligible for credit
- Support components supplied by Dimensions vendors will be covered under that manufacturer's credit return policy.
- Customer pays return freight.

PLEASE SHIP FREIGHT PREPAID AUTHORIZED RETURNS TO:

Airpax Dimensions, Inc. / 4467 White Bear Parkway / St. Paul, MN 55110

LIMITED WARRANTY: Dimensions warrants to the original purchaser for use that the goods or any component thereof manufactured by Dimensions will be free from defects in workmanship for a period of 1 year from the date of purchase, provided such goods are installed, maintained and used in accordance with Dimensions and the original manufacturer's written instructions.

Components not manufactured by Dimensions, but used within the assembly provided by Dimensions, are subject to the warranty period as specified by the individual manufacturer of said component, provided such goods are installed, maintained and used in accordance with Dimensions and the manufacturer's written instructions.

Dimensions sole liability and the Purchaser's sole remedy for a failure of goods under this limited warranty and for any and all claims arising out of the purchase and use of the goods, shall be limited to the repair or replacement of the goods that do not conform to this warranty. The return of the purchase price in cash is at the sole discretion of Dimensions.

To obtain repair or replacement service under the limited warranty, the purchaser must contact the factory for a Return Material Authorization (RMA). Once obtained, send the Return Material Authorization Number along with the defective part or goods to: Airpax Dimensions, Inc., 4467 White Bear Parkway, St. Paul, MN 55110, freight prepaid.

THERE ARE NO EXPRESS WARRANTIES COVERING THESE GOODS OTHER THAN AS SET FORTH ABOVE. THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE ARE LIMITED IN DURATION TO ONE YEAR FROM DATE OF PURCHASE.

DIMENSIONS ASSUMES NO LIABILITY IN CONNECTION WITH THE INSTALLATION OR USE OF THE PRODUCT, EXCEPT AS STATED IN THIS LIMITED WARRANTY. DIMENSIONS WILL IN NO EVENT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

WARNING: LIMITATIONS ON USE: Dimensions products are not intended for use in connection with Life Support Systems and for Avionic use. Dimensions makes no warranty or representation in connection with their products for such uses.